Line drainage











Monocast channels

ACO DRAIN® Monoblock PD ACO DRAIN® Monoblock RD



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New color of channels 5

ACO DRAIN® Monoblock PD

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	Clear width	Maximum load class	
PD 100 V	100	D 400	10
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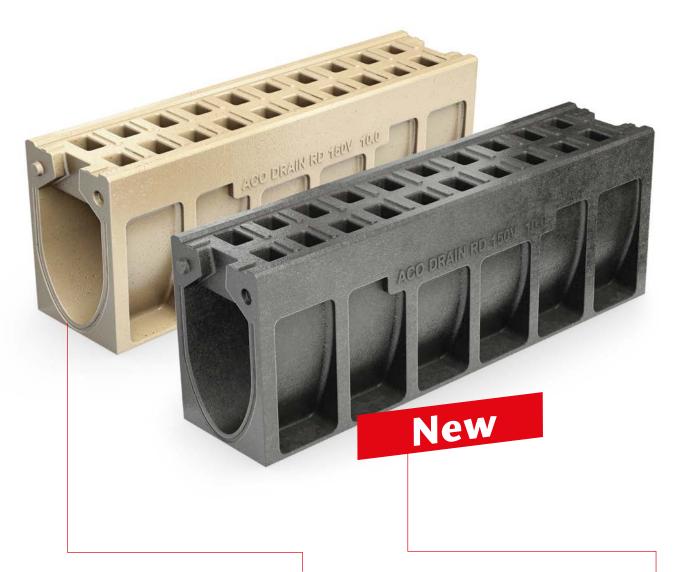
ACO DRAIN® Monoblock RD

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RD 100 V	100	F 900	20
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MONOCAST CHANNELS



ACO Drain[®] Monoblock PD 100 V, 150 V, 200 V ACO Drain[®] Monoblock RD 100 V, 150 V, 200 V, 300



Natural channels

- match the color of concrete surfaces

Anthracite channels

perfectly match asphalt surfaces







ACO Drain® Monoblock PD 100V, 150V, 200V

Clear width [mm]: 100, 150, 200



Components of the system

Channels

Load class: D400

Material: natural or anthracite polymer concrete **Type of channel:** without integrated gradient

Channel connection: unisex

Gratings

Material: monocast channel design (trench body + grating), Inspection elements with a grating

(Drainlock® locking device)

Sump units

Load class: D 400

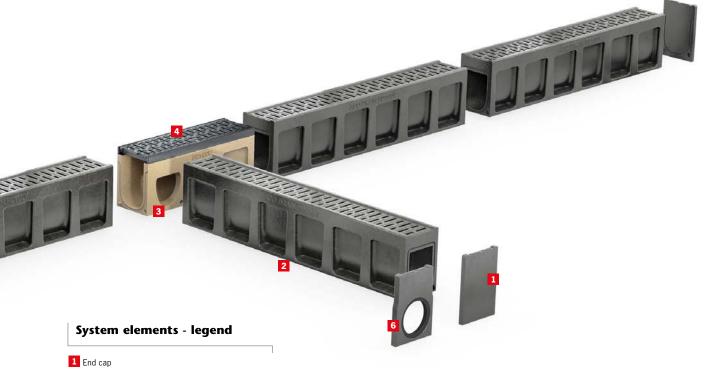
Material: Polymer concre

Material: Polymer concrete

Version: One-piece design made of polymer concrete with a grating (Drainlock® locking device)

System benefits

- A narrow inflow slot of the grating (8 mm for PD 100V, 12 mm for PD 150V and 15 mm for PD 200V) allows for application of this system
- at intersections of footpaths with roads.
- The monocast design prevents faulting and theft of the grating.
- The side structure of the trench (anchoring pockets) and a fully monolithic design allows for a **quick and easy installation**.
- Additional sealing compounds may be applied to the system to provide complete watertightness, if required.
- The V profile of the channel allows to achieve the **self-cleaning effect** even in case of small drainage areas (narrow and short sections of the line drainage system).



- 2 Channel
- 3 Access unit
- 4 Grating
- 5 Sump unit
- 6 End cap with gasket
- 7 Silt basket

Typical applications



- outdoor car parks
- cycle tracks and sidewalks
- hotels,
- shopping malls,
- home and garden areas,
- sport facilities,
- schoolyards,
- train platforms.











A narrow inflow slot of the grating allows for application of this system at intersections of footpaths with roads.











Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 10.0 cm

Maximum load class D 400, compliant with EN 1433:2005



Туре	Length	Width	Height	Inlet area	Weight	Units per		Part no.	
	cm	cm	cm	cm ² /m	kg	pallet	anthracite mix	anthracite	natural

Channel

made of polymer concrete, anthracite or natural

	, .								
0.0	100,0	15,0	23,0	202	32,8	25	10722M	10722	10832

Access unit

made of polymer concrete, natural, load class D 400, with cast-iron grating and edge rails

0.1 ^{2) 3)}	50,0	15,0	24,0	371	14,0	10	10836
0.2 ^{2) 1)}	50,0	15,0	24,0	371	14,0	10	10835

Sump unit

made of polymer concrete, elements:

cast-iron grating and edge rails, plastic silt basket

Outlet Ø 110	50,0	15,0	50,0	371	31,3	-	10837
Outlet Ø 160	50,0	15,0	50,0	371	31,5	-	10838

End cap

made of polymer concrete, anthracite or natural, for the beginning and end of the channel

End cap	2,0	15,0	23,0	-	1,4	25	10723	10833

End cap with gasket

made of polymer concrete, anthracite or natural, for the end of the channel, with gasket $\varnothing\ 110$

End cap with gasket 2,5 15,0 23,0 - 1,2 6	10724	10834

- $^{1)}$ With an outlet arnothing 110 in the bottom, with a lip labyrinth gasket for a watertight vertical connection to the sewerage.
- ²⁾ With side furrows to make angle joints, T-joints and cross-joints.
- $^{3)}$ With furrows in the bottom, to make a vertical opening for the \varnothing 110 outlet.



Monoblock PD 100V channel, 1.0 m anthracite slot 8 mm $\,$



Monoblock PD 100V channel, 1.0 m natural slot 8 mm



Monoblock PD 100V access unit



Monoblock PD 100V sump unit



Monoblock PD 100V end cap



Monoblock PD 100V end cap with gasket



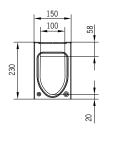


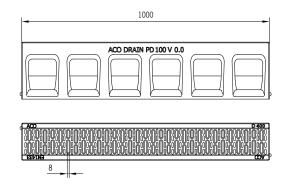
Monocast polymer concrete channel anthracite or natural

V cross-section

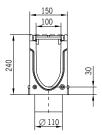
Clear width 10.0 cm

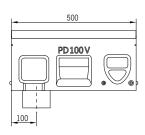
Maximum load class D 400, compliant with EN 1433:2005

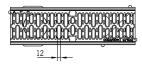




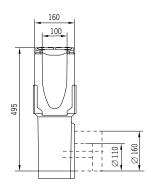
Channel size ACO Drain® Monoblock PD 100V, 1.0 m

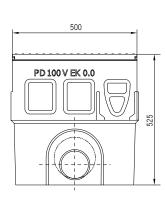






Size of the access unit ACO Drain® Monoblock PD 100V





Size of the sump unit ACO Drain® Monoblock PD 100V











Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 15.0 cm

Maximum load class D 400, compliant with EN 1433:2005



Туре	Length	Width	Height	Inlet area	Weight		Part no.	
	cm	cm	cm	cm ² /m	kg	anthracite mix	anthracite	natural

Channel

made of polymer concrete, anthracite or natural

0.0	100	20	27	296	53,8	413136M	413136	416986

Access unit

made of polymer concrete, natural, load class D 400, with cast-iron grating and edge rails

0.1 ^{2) 3)}	50	20	28	578	28,4	416989
0.2 ^{2) 1)}	50	20	28	578	29,1	416985

Sump unit

made of polymer concrete, elements:

cast-iron grating and edge rails, plastic silt basket

1		l	ı	ı	1	1
Outlet Ø 160	50	20	59,5	578	45,0	416990

End cap

made of polymer concrete, anthracite or natural, for the beginning and end of the channel

End cap)	3,5	20	27	-	4,1	413137	416987

End cap with gasket

made of polymer concrete, anthracite or natural, for the end of the channel, with gasket $\varnothing\ 160$

End cap	4	20	27	_	2,9	413138	416988
with gasket							

- ¹⁾ With an outlet Ø 110 in the bottom, with a lip labyrinth gasket for a watertight vertical connection to the sewerage.
- ²⁾ With side furrows to make angle joints, T-joints and cross-joints.
- ³⁾ With furrows in the bottom, to make a vertical opening for the \varnothing 160 outlet.



Monoblock PD 150V channel, 1.0 m anthracite, slot 12 mm



Monoblock PD 150V channel, 1.0 m natural, slot 12 mm



Monoblock PD 150V access unit



Monoblock PD 150V sump unit



Monoblock PD 150V end cap



Monoblock PD 150V $\,$ end cap with gasket



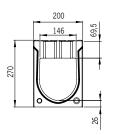


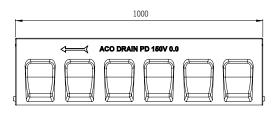
Monocast polymer concrete channel anthracite or natural

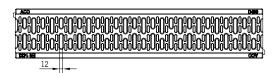
V cross-section

Clear width 15.0 cm

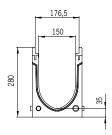
Maximum load class D 400, compliant with EN 1433:2005

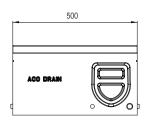




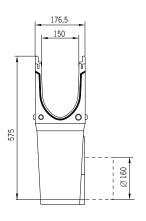


Channel size ACO Drain® Monoblock PD 150V, 1.0m





Size of the access unit ACO Drain® Monoblock PD 150V





Size of the sump unit ACO Drain® Monoblock PD 150V











Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 20.0 cm

Maximum load class D 400, compliant with EN 1433:2005



Туре	Length	Width	Height	Inlet area	Weight		Part no.	
	cm	cm	cm	cm ² /m	kg	anthracite mix	anthracite	natural

Channel

made of polymer concrete, anthracite or natural

nade of polymer controller, and nadice of natural											
0.0	100,0	25,0	32,0	440	72,0	11041M	11041	10982			

Access unit

made of polymer concrete, natural, load class D 400, with cast-iron grating and edge rails

0.11)2)	50,0	25,0	33,0	740	38,5	10985

Sump unit

made of polymer concrete¹⁾²⁾, elements:

cast-iron grating and edge rails, plastic silt basket

Outlet Ø 160	50,0	25,0	64,5	740	60,0	10987
Outlet Ø 200	50,0	25,0	64,5	740	60,0	303325

End cap

 $made\ of\ polymer\ concrete,\ anthracite\ or\ natural,\ for\ the\ beginning\ and\ end\ of\ the\ channel$

					_		
End cap	4	25,0	32,0	-	6,2	11042	10983

End cap with gasket

made of polymer concrete, anthracite or natural, for the end of the channel, with gasket $\varnothing\ 160$

End cap with gasket	4	25,0	32,0	_	5,0	11043	10984

¹⁾ With side furrows to make angle joints, T-joints and cross-joints.



Monoblock PD 200V channel, 1.0 m anthracite



Monoblock PD 200V channel, 1.0 m natural



Monoblock PD 200V access unit, natural



Monoblock PD 200V sump unit, natural



Monoblock PD 200V end cap



Monoblock PD 200V end cap with gasket

 $^{^{2)}}$ With furrows in the bottom, to make a vertical opening for the \varnothing 110 outlet.



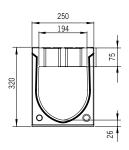


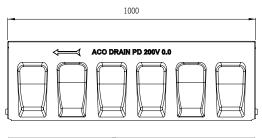
Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 20.0 cm

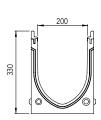
Maximum load class D 400, compliant with EN 1433:2005

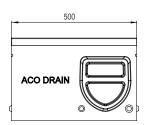




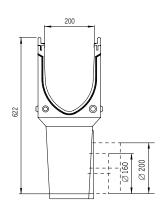


Channel size ACO Drain® Monoblock PD 200V, 1.0 m





Size of the access unit ACO Drain® Monoblock PD 200V





Size of the sump unit ACO Drain® Monoblock PD 200V



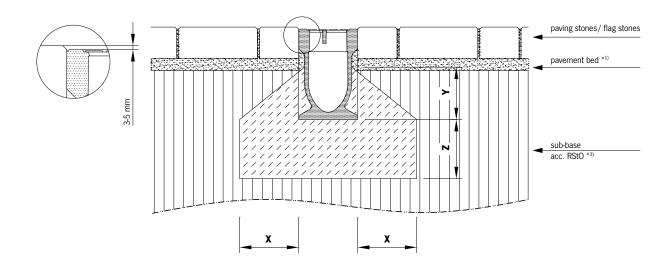




ACO Drain[®] Monoblock PD 100V / PD 150V / PD 200V



Installation in concrete pavement, class - A 15 through D 400



 $[\]ensuremath{^{\star}}\xspace.$) see the list of subscripts in preliminary notes to our installation manual

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Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400							
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)	≥ C 12/15	≥ C 12/15	≥ C 20/25	object-specific							
Exposure class - foundation concrete *16)		(XO)	(XO)	(XO)	will be advisedupon request							
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]	≥ 10	≥ 10	≥ 15								
	Y [cm]	≥ 10	≥ 10	≥ 10								
	Y [cm]	≥ 10	≥ 10	≥ 15								

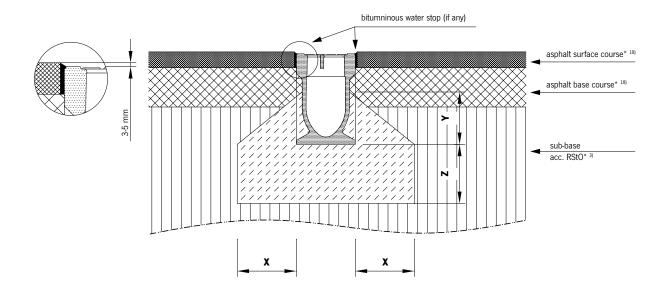
Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-920-3, Version 12.09

ACO Drain[®] Monoblock PD 100V / PD 150V / PD 200V



Installation in asphalt, class - A 15 through D 400



 $^{^{\}star}..)$ see the list of subscripts in preliminary notes to our installation manual

, see the list of subscripts in preliminary notes to our installation man	uui					
Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)	≥ C 12/15	≥ C 12/15	≥ C 20/25	object-specific	
Exposure class - foundation concrete *16)		(XO)	(XO)	(XO)	will be advised upon request	
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]	≥ 10	≥ 10	≥ 15		
	Y [cm]	≥ 10	≥ 10	≥ 10		
	Y [cm]	≥ 10	≥ 10	≥ 15		

 $\label{thm:connection} \textit{Valid only in connection with general notes to our installation manual!} \ \ \textit{Download from www.aco-tiefbau.de}$

Drawing G1-E01-921-3, Version 12.09









ACO Drain® Monoblock RD 100V / 150V / 200V / 300



Clear width [mm]: 100, 150, 200, 300



Components of the system

Channels

Load class: D 400 or F 900

Material: natural or anthracite polymer concrete

(mass-colored)

Type of channel: without integrated slope;

3 height options - RD 150V 2 height options - RD 200V

1 height option - RD 100V and RD 300

Joining of channels

Tongue and grove (RD 100V, RD 200V)

Unisex (**RD 150V**)

Gratings

Material: Polymer concrete - monocast channel design (trench body + grating); inspection elements with KTL-coated ductile iron (GGG) grating and edge rail

Sump units

Load class: F 900

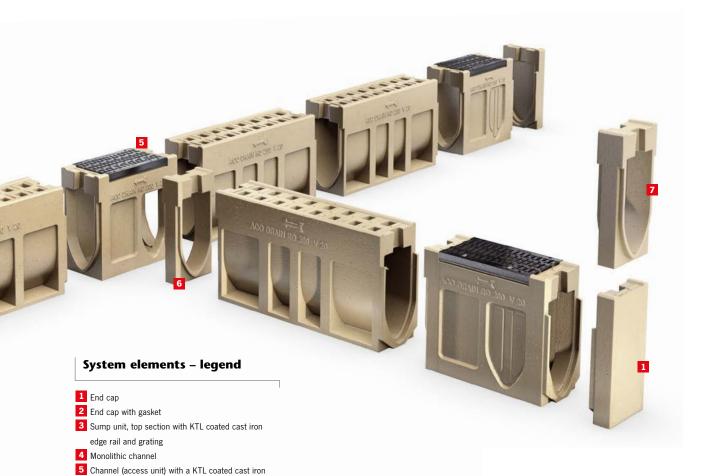
Material: Polymer concrete

Version:

- one-piece design made of polymer concrete
 (RD 100V) with a KTL-coated ductile iron (GGG)
 grating and edge rail, with silt basket
- two-piece design RD 300 made of polymer concrete (RD 150V, RD 200V) with a KTL-coated ductile iron (GGG) grating (with Powerlock® boltless locking system) and edge rail, with silt basket
- 3. two- or three-piece design RD 300

System benefits

- The monocast design prevents faulting and theft of the grating.
- The side structure of the channel (anchoring pockets) and a fully monolithic design allows for a quick and easy installation.
- Thanks to the monolithic design, the system is recommended for installation in heavy duty conditions - across traffic routes, e.g.
- before railway crossings or road intersections
- Additional gasketing compounds may be applied to the system to provide complete watertightness, if required.
- The V profile of the channel allows to achieve the self-cleaning effect even in case of small drainage areas (narrow and short sections of the line drainage system)



Typical applications

grating, with side furrows for cross joints.

Side connection adapterReverse flow adapter

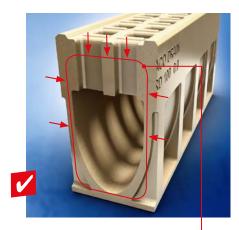
- droads highways, motorways and local roads (drainage across and along the roadway),
- logistics centers and industrial areas - outdoor applications,
- airports,
- ports and container transshipment areas,
- outdoor car parks,
- gas stations and fuel terminals,
- train platforms,
- warehouses,
- packing facilities,
- car washes.







ACO Drain® Monoblock RD 150V monocast channel natural or anthracite, **in three heights.**



Thanks to the **monolithic design**, the system is recommended for installation in heavy duty conditions.









Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 10.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005

Туре	Length	Width	Height	Inlet area	Weight			
	cm	cm	cm	cm ² /m	kg	anthracite mix	anthracite	natural

Monolithic channel

made of polymer concrete, anthracite or natural, with additional sealing with a sealant (SF) possible

0.	.0 (D400-F900)	100,0	16,0	26,5	308	50,0	10764M	10764	10763

Access unit with \emptyset 110 gasket

made of polymer concrete, natural, load class F 900, with the Powerlock® locking spring, possibility of additional sealing with a sealant (SF), with a \varnothing 110 lip labyrinth gasket

(0.1 ²⁾³⁾ (D 400-F 900)	50,0	16,0	27,5	380	21,0	10775

- ¹⁾ Trench with an outlet Ø 110 in the bottom, with a lip labyrinth gasket for a watertight vertical connection to the sewerage.
- ²⁾ Trench with side furrows to make angle joints, T-joints and cross-joints.
- $^{\rm 3)}$ Trench with furrows in the bottom, to make a vertical opening for the \varnothing 110 outlet.

Sump unit

one-piece unit made of polymer concrete, with edge rail, silt basket, with a \varnothing 110 or \varnothing 160 lip labyrinth gasket

Ø 110	50,0	16,0	52,5	380	31,0	10769
Ø 160	50.0	16.0	52,5	380	31.0	10772

End cap

made of polymer concrete, natural

To close the beginning of the channel	3,0	16,0	26,5	1,9	10782	10781
or the charmer						
To close the end	4.0	16.0	26.5	3,2	10785	10784
of the channel	4,0	16,0	26,5	3,2	5,2 10/65	10764

Back end cap

made of polymer concrete, natural, with a \varnothing 110 lip labyrinth gasket

Back end cap						
	4.0	16.0	27.5	2.6	10788	10787
with gasket	1,0	10,0	27,5	2,0	10,00	10707

Adapter

to reverse the flow, made of polymer concrete, natural

Adapter	6,0	16,0	26,5	3,0	10791	10790





Monolithic channel ACO Drain $^{\otimes}$ Monoblock RD 100V, 1.0 m, F 900, anthracite



Monolithic channel ACO Drain® Monoblock RD 100V, 1.0 m, F 900, natural



Access unit ACO Drain® Monoblock RD 100V, natural



Sump unit ACO Drain® Monoblock RD 100V, natural



channel

End cap to close the beginning of the



End cap to close the end of the channel



0

Back end cap with gaske





Adapter

TECHNICAL DETAILS

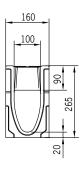
WWW.aco.com

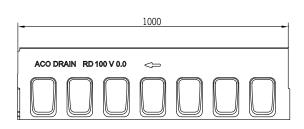
Monocast polymer concrete channel anthracite or natural

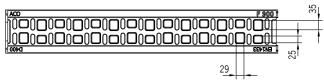
V cross-section

Clear width 10.0 cm

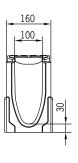
Maximum load class D 400 - F 900, compliant with EN 1433:2005

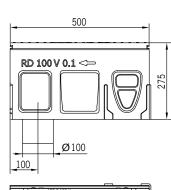


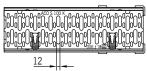




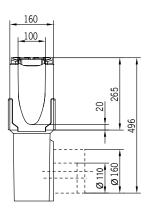
Channel size
ACO Drain® Monoblock RD 100V, 1.0m

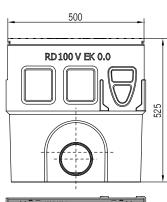


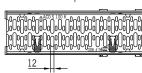




Size of the access unit ACO Drain® Monoblock RD 100V







Size of the sump unit ACO Drain® Monoblock RD 100V













Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 15.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005



Туре	Length	Width	Height	Inlet area	Weight		Part no.	
-	cm	cm	cm	cm ² /m	kg	anthracite mix	anthracite	natural

Monolithic channel

made of polymer concrete, natural, with additional sealing with a sealant (SF) possible

D 400 - F 900								
0.0	100,0	21,0	28,0	363	66,3	130123M	130123	130073
10.0	100,0	21,0	38,0	363	74,9	130124M	130124	130074
20.0	100,0	21,0	48,0	363	83,6	130125M	130125	130075

End cap

made of polymer concrete, natural, to close the beginning/end of the channel

0.0	5,2	130135	130085
10.0	6,9	130136	130086
20.0	8,5	130137	130087

End cap with gasket

made of polymer concrete, natural, with a $\varnothing 160$ lip labyrinth gasket

0.0	3,8	130138	130088
10.0	5,4	130139	130089
20.0	7,9	130140	130090



 $\label{eq:monoblock} \mbox{Monoblock RD 150V, } 1.0 \ \mbox{m,} \\ \mbox{anthracite}$



Monolithic channel Monoblock RD 150V, 1.0 m, natural



End cap Monoblock RD 150V





End cap with gasket Monoblock RD 150V



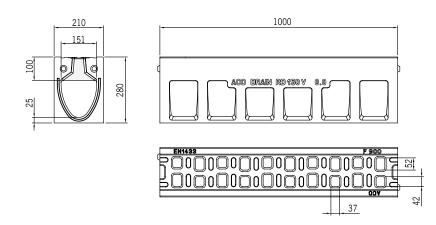


Monocast polymer concrete channel anthracite or natural

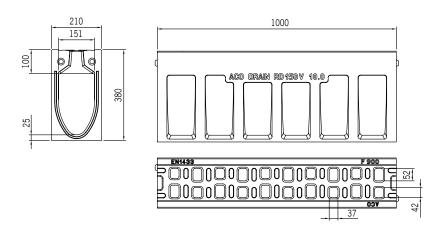
V cross-section

Clear width 15.0 cm

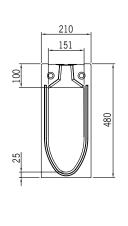
Maximum load class D 400 - F 900, compliant with EN 1433:2005

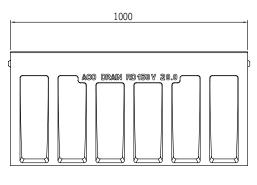


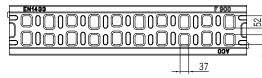
Channel size ACO Drain® Monoblock RD 150V, type 0.0



Channel size ACO Drain® Monoblock RD 150V, type 10.0







Channel size
ACO Drain® Monoblock RD 150V, type 20.0











Monocast polymer concrete channel anthracite or natural V cross-section

Clear width 15.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005

				Inlet				
Туре	Length	Width	Height	area	Weight		Part no.	
	cm	cm	cm	cm ² /m	kg	anthracite	anthracite	natural

Access unit

made of polymer concrete, anthracite or natural, with a KTL-coated ductile iron (GGG) grating, load class F 900, with the Powerlock® locking spring, possibility of additional sealing with a sealant (SF)

0.01) 2)	66,0	21,0	28,0	680	44,3	130126	130076
10.01) 2)	66,0	21,0	38,0	680	51,7	130127	130077
20.01) 2)	66,0	21,0	48,0	680	59,1	130128	130078

Access unit with \varnothing 110 gasket

 $made\ of\ polymer\ concrete,\ natura anthracite\ or\ natural,\ with\ a\ KTL-coated\ ductile\ iron\ (GGG)\ grating,\ load$ class F 900, with the Powerlock $^{\! @}$ locking spring, possibility of additional sealing with a sealant (SF), with a \varnothing 110 lip labyrinth gasket, for a vertical connection to the sewerage

0.01)	66,0	21,0	28,0	680	43,8	130129	130079
10.01)	66,0	21,0	38,0	680	51,1	130130	130080
20.0 ¹⁾	66,0	21,0	48,0	680	58,3	130131	130081

Sump unit

made of polymer concrete, anthracite or natural, as an access unit made of ductile iron (GGG) grating, load class F 900, with a boltless grating locking system, with the safe ACO $\text{Drain}^{\text{@}}$ (SF) joint, to make watertight gutter lines

Top section 0.0	66,0	21,0	33,0	935	48,0	130132	130082
Top section 10.0	66,0	21,0	43,0	935	53,0	130133	130083
Top section 20.0	66,0	21,0	53,0	935	65,0	130134	130084
Bottom section Ø 160	50,0	23,0	36,6	_	26,5	10935	
Bottom section Ø 200	50,0	23,0	36,5	_	26,5	10936	
Silt basket						13999	

¹⁾ With side furrows to make angle joints, T-joints and cross-joints.







Monoblock RD 150V access unit, anthracite



Monoblock RD 150V access unit, natural



Monoblock RD 150V sump unit, anthracite



Monoblock RD 150V sump unit, natural

 $^{^{2)}}$ With furrows in the bottom, to make a vertical opening for the \varnothing 110 outlet



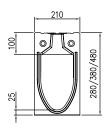


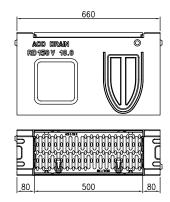
Monocast polymer concrete channel anthracite or natural

V cross-section

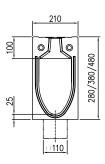
Clear width 15.0 cm

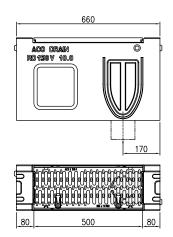
Maximum load class D 400 - F 900, compliant with EN 1433:2005



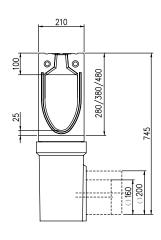


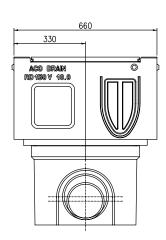
Size of the RD 150V access unit





Size of the RD 150V access unit with a bottom gasket for vertical discharge





Size of the RD 150V sump unit, type 10.0











Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005

Туре	Length	Width	Height	Inlet area	Weight		Part no.	
	cm	cm	cm	cm ² /m	kg	anthracite mix	anthracite	natural

Monolithic channel

made of polymer concrete, anthracite or natural, with additional sealing with a sealant (SF) possible

D 400 - F 900

0.0	100,0	26,0	33,0	583	90,0	130040M	130040	130004
20.0	100,0	26,0	53,0	583	111,0	130042M	130042	130006

Access unit

made of polymer concrete, anthracite or natural, with ductile iron (GGG) grating, load class F 900, with the Powerlock® locking spring, possibility of additional sealing with a sealant (SF), with a \varnothing 160 lip labyrinth gasket

0.12) 3)	66,0	26,0	33,0	935	51,6	130052	130016
20.12) 3)	66,0	26,0	53,0	935	67,6	130053	130017
0.21) 2)	66,0	26,0	33,0	935	51,0	130054	130018
20.21) 2)	66,0	26,0	53,0	935	67,0	130055	130019

- 1) Trench with an outlet Ø 160 in the bottom, with a lip labyrinth gasket for a watertight vertical connection to the sewerage.
- ²⁾ Trench with side furrows to make angle joints, T-joints and cross-joints.
- ³⁾ Trench with furrows in the bottom, to make a vertical opening for the \varnothing 160 outlet.





Smaller inflow slot at channel joint





Monoblock RD 200V monocast channel, 1 m,



Monoblock RD 200V monocast channel, 1 m, natural



Monoblock RD 200V access unit, anthracite



Monoblock RD 200V access unit, natural



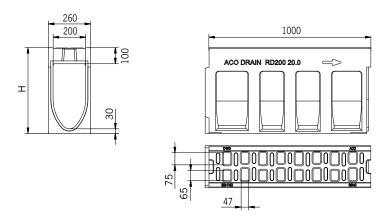


Monocast polymer concrete channel anthracite or natural

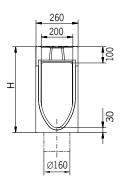
V cross-section

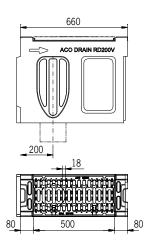
Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005



ACO Drain® Monoblock RD 200V channel size





ACO Drain® Monoblock RD 200V access unit size









Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005

Туре	Length	Width	Height	Inlet area	Weight		Part no.	
	cm	cm	cm	cm ² /m	kg	anthracite	anthracite	natural

Sump unit

made of polymer concrete, anthracite or natural, as an access unit made of ductile iron (GGG) grating, load class F 900, with the Powerlock® locking spring, possibility of additional sealing with a sealant (SF)

Top section 0.0	66,0	26,0	36,0	935	48,0	130058	130022
Top section 20.0	66,0	26,0	56,0	935	65,0	130059	130023
Bottom section Ø 160	50,0	23,0	36,6	_	26,5	10935	
Bottom section Ø 200	50,0	23,0	36,5	_	26,5	10936	
Silt basket						13999	

End cap

made of polymer concrete, anthracite or natural, with a \varnothing 160 lip labyrinth gasket

End cap to close the b	End cap to close the beginning of the channel										
0.0 7,0 26,0 33,0 - 9,0 130044 130000											
20.0 7,0 26,0 53,0 - 12,4 130045 130009											
End cap to close the e	end of the o	hannel									
0.0 7,0 26,0 33,0 - 10,0 130046 130010											
20.0	7,0	26,0	53,0	-	14,9	130047	130011				

End cap with gasket

made of polymer concrete, anthracite or natural, with a \varnothing 160 lip labyrinth gasket

0.0	7,0	26,0	33,0	-	8,5	130048	130012
20.0	7,0	26,0	53,0	-	13,1	130049	130013

Reverse flow adapter

made of polymer concrete, anthracite or natural

0.0	8,2	26,0	33,0	-	7,6	130050	130014
20.0	8,2	26,0	53,0	-	9,8	130051	130015

Side connection adapter

made of polymer concrete, anthracite or natural										
0.0	7,0	26,0	33,0	-	7,2	130056	130020			
20.0	7,0	26,0	53,0	-	9,3	130057	130021			

TECHNICAL DETAILS www.aco.com

Smaller inflow slot at channel joint





Monoblock RD 200V sump unit, natural



Monoblock RD 200V sump unit, natural



Monoblock RD 200V end cap to close the beginning of the channel



Monoblock RD 200V end cap to close the end of the channel







Monoblock RD 200V reverse flow adapter



Monoblock RD 200V side connection adapter

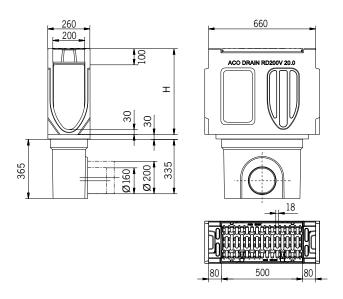


Monocast polymer concrete channel anthracite or natural

V cross-section

Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005



ACO Drain® Monoblock RD 200V sump unit size

VV.









ACO Drain® Monoblock RD 200V line drainage system

Monocast polymer concrete channel natural color

V cross-section

Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005

Туре	Length	Width	Height	Inlet area	Weight	Part no.
	cm	cm	cm	cm ² /m	kg	

Monolithic channel

made of polymer concrete, natural, with additional sealing with a sealant (SF) possible

D 400 - F 900

0.0	100,0	26,0	33,0	583	90,0	10908
20.0	100,0	26,0	53,0	583	111,0	10928

Access unit

made of polymer concrete, natural, with ductile iron (GGG) grating, load class F 900, with the Powerlock® locking spring, possibility of additional sealing with a sealant (SF), with a \varnothing 160 lip labyrinth gasket

0.1 ^{2) 3)}	66,0	26,0	33,0	935	51,6	10901
20.12) 3)	66,0	26,0	53,0	935	67,6	10921
0.21) 2)	66,0	26,0	33,0	935	51,0	10939
20.21) 2)	66,0	26,0	53,0	935	67,0	10937

- 1) Trench with an outlet Ø 160 in the bottom, with a lip labyrinth gasket for a watertight vertical connection to the sewerage.
- ²⁾ Trench with side furrows to make angle joints, T-joints and cross-joints.
- ³⁾ Trench with furrows in the bottom, to make a vertical opening for the \varnothing 160 outlet.



Larger inflow slot at channel joint





Monoblock RD 200V monocast channel, 1 m, natural



Monoblock RD 200V access unit, natural

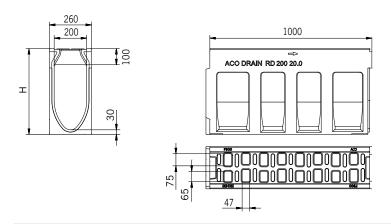


Monocast polymer concrete channel natural color

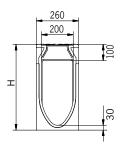
V cross-section

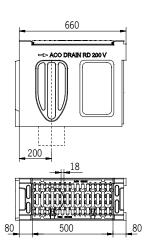
Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005



ACO Drain® Monoblock RD 200V channel size





ACO Drain® Monoblock RD 200V access unit size









Monocast polymer concrete channel natural color

V cross-section

Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005

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Туре	Length	Width	Height	Inlet area	Weight	Part no.
	om	am	om	om²/m	kα	

Sump unit

made of polymer concrete, natural, as an access unit made of ductile iron (GGG) grating, load class F 900, with the Powerlock® locking spring, possibility of additional sealing with a sealant (SF)

Top section 0.0	66,0	26,0	36,0	935	48,0	10902
Top section 20.0	66,0	26,0	56,0	935	65,0	10922
Bottom section Ø 160	50,0	23,0	36,6	-	26,5	10935
Bottom section Ø 200	50,0	23,0	36,5	_	26,5	10936
Silt basket						13999

End cap

made of polymer concrete, natural, with a \varnothing 160 lip labyrinth gasket

End cap to close the beginning of the channel									
0.0	7,0	26,0	33,0	-	8,6	10905			
20.0	7,0	26,0	53,0	-	12,0	10925			
End cap to close the end of the channel									
0.0	7,0	26,0	33,0	-	8,8	10904			
20.0	7,0	26,0	53,0	-	13,6	10924			

End cap with gasket

made of polymer concrete, natural, with a \varnothing 160 lip labyrinth gasket

0.0	7,0	26,0	33,0	-	7,4	10906
20.0	7,0	26,0	53,0	=	12,2	10926

Reverse flow adapter

made of polymer concrete, natural

0.0	8,2	26,0	33,0	-	7,6	10907
20.0	8,2	26,0	53,0	-	9,8	10927

Side connection adapter

made of polymer col	ncrete, naturai					
0.0	7,0	26,0	33,0	-	7,2	10903
20.0	7,0	26,0	53,0	-	9,3	10923

Larger inflow slot at channel joint





Monoblock RD 200V sump unit, natural



Monoblock RD 200V end cap, natural



Monoblock RD 200V end cap with gasket, natural



Monoblock RD 200V reverse flow adapter, natural



Monoblock RD 200V side connection adapter, natural

28

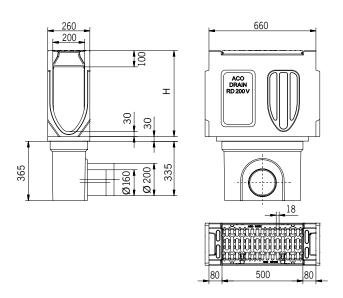


Monocast polymer concrete channel natural color

V cross-section

Clear width 20.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005



ACO Drain® Monoblock RD 200V sump unit size









Monocast polymer concrete channel natural color
Clear width 30.0 cm
Maximum load class D 400 - F 900, compliant with EN 1433:2005



Туре	Length	Width	Height	Inlet area	Weight	Part no.
	cm	cm	cm	cm ² /m	kg	natural

Channel

made of polymer concrete, natural, with additional sealing with a sealant (SF) possible

1		ı	1	1		i
Trench F 900	200,0	40,0	59,5	800	484,0	10820



Monoblock RD 300 monocast channel, 2.0 m,

Туре	Length	Width	Height	Weight	Part no.
	cm	cm	cm	kg	

Access unit

made of polymer concrete, natural, with a ductile iron grating, load class F 900, with the Powerlock $^{\! \otimes}$ locking spring, with possibility of additional sealing with a sealant (SF)

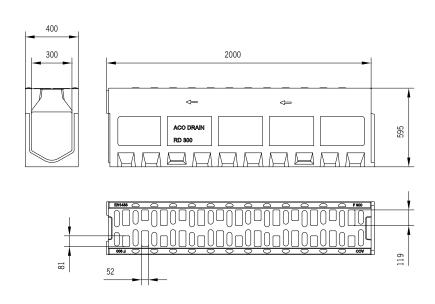
0.1 75,0 40,0 64,5 219,0	10803



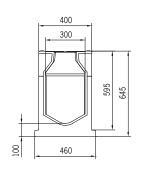
Monoblock RD 300 access unit, natural

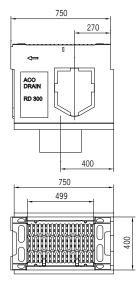


Monocast polymer concrete channel natural color Clear width 30.0 cm Maximum load class D 400 - F 900, compliant with EN 1433:2005



ACO Drain® Monoblock RD 300 channel size





ACO Drain® Monoblock RD 300 access unit size











Monocast polymer concrete channel natural color Clear width 30.0 cm

Maximum load class D 400 - F 900, compliant with EN 1433:2005



Туре	Length	Width	Height	Weight	Part no.
	cm	cm	cm	kg	

Sump unit

made of polymer concrete¹⁾, natural, with cast iron grating, load class F 900, with the Powerlock[®] locking spring, possibility of additional sealing with a sealant (SF), with a \varnothing 400 lip labyrinth gasket

Top section	75,0	40,0	64,0	214,0	10821
Mid section		40,0	33,0	72,0	10822
Bottom section Ø 400		40,0	71,5	168,0	10823
Adapter to suspend the	basket ²⁾			1,7	10824
Basket for the box				6,2	01617

Side connection adapter

Adapter	40.0	59,5	29.2	10804

End cap

made of polymer concrete, to close the beginning and end of the channel

End cap	40.0	59.5	21.2	10802
to close the beginning of the channel	40,0	59,5	31,2	10002
End cap	40.0	E0 E	20.0	10801
to close the end of the channel	40,0	59,5	38,8	10801

End cap with gasket

to close the end of the channel, with integrated $\ensuremath{\varnothing}$ 300 lip labyrinth gasket

End cap with gasket to close the	40.0	59.5	29.5	10805
beginning of the channel	10,0	05,0	25,0	10000

Reverse flow adapter

made of polymer concrete

Adapter	40,0	59,5	34,0	10806

 $^{^{\}rm 1)}$ with side furrows to connect the channel



Monoblock RD 300 sump unit, natural



Monoblock RD 300 side connection adapter, natural



Monoblock RD 300 end cap to close the beginning of the channel, natural



Monoblock RD 300 end cap to close the end of the channel, natural



Monoblock RD 300 end cap with gasket, natural

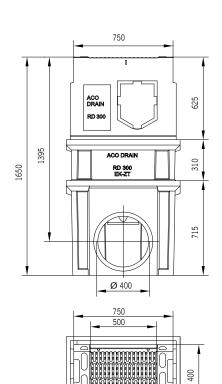


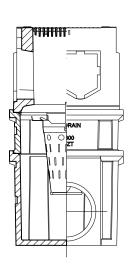
Monoblock RD 300 reverse flow adapter, natural

²⁾ 2 units per 1 basket are needed



Monocast polymer concrete channel natural color Clear width 30.0 cm Maximum load class D 400 - F 900, compliant with EN 1433:2005





ACO Drain® Monoblock RD 300 sump unit size







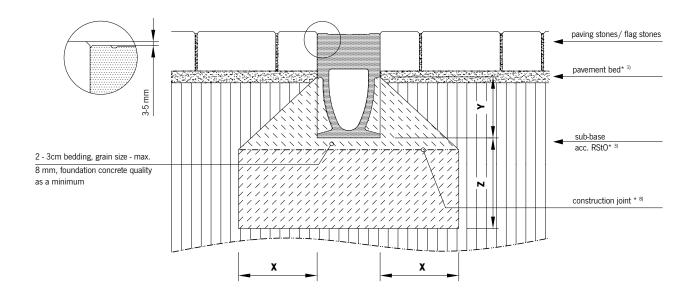




ACO Drain® Monoblock RD 100V / 150V / 200V / 300



Installation in concrete pavement, class C 250 / D 400



 $^{\star}..)$ see the list of subscripts in preliminary notes to our installation manual

Special installation conditions *19)

Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)			≥ C 20/25	≥ C 20/25	
Exposure class - foundation concrete *16)				(XO)	(X0)	
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]			≥ 15	≥ 15	
	Y [cm]			upper edge of a	anchor pocket *2)	
	Y [cm]			≥ 15	≥ 20	

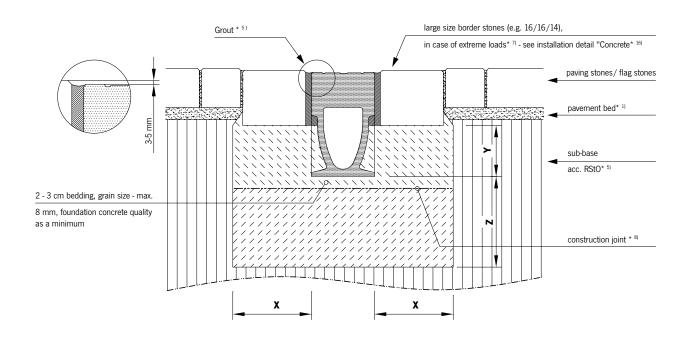
Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-930-3.1, Version 12.09

ACO Drain[®] Monoblock RD 100V / 150V / 200V / 300



Installation in concrete pavement, class - D 400 through F 900



 $^{\star}..)$ see the list of subscripts in preliminary notes to our installation manual

Special installation conditions *19)

Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	E 600	F 900
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)				≥ C 25/30	≥ C 25/30	object-specific
Exposure class - foundation concrete *16)					(X0)	(XO)	will be advised upon request
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]				≥ 20	≥ 20	
	Y [cm]				UK - bord	er stones	
	Y [cm]				≥ 20	≥ 20	

Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-930-3.2, Version 12.09







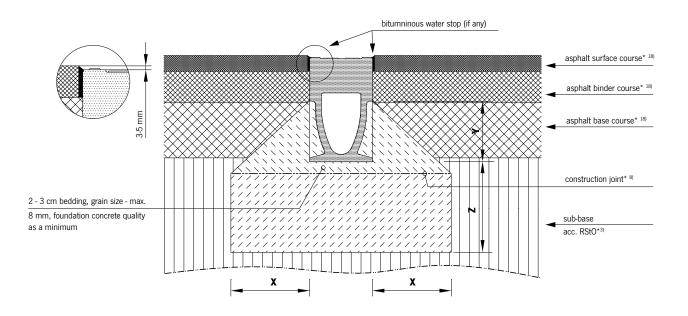




ACO Drain® Monoblock RD 100V / 150V / 200V / 300



Installation in asphalt, class - C 250 / D 400



 $^{\star}..)$ see the list of subscripts in preliminary notes to our installation manual

Special installation conditions *19)

Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	E 600	
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)			≥ C 20/25	≥ C 20/25		
Exposure class - foundation concrete *16)				(XO)	(X0)		
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]			≥ 15	≥ 25		
	Y [cm]			upper	edge of anchor po	ocket *2)	
	Y [cm]			≥ 20	≥ 20		

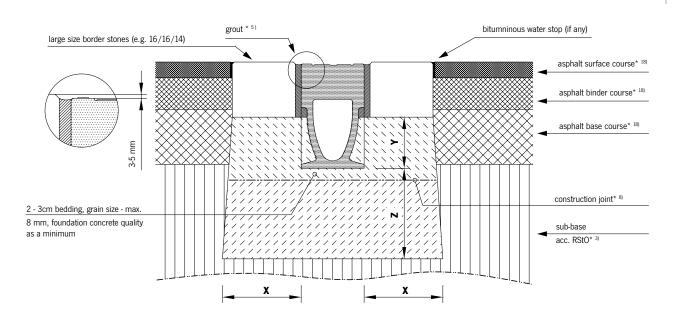
Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-931-3.1, Version 12.09

ACO Drain[®] Monoblock RD 100V / 150V / 200V / 300



Installation in asphalt, class -D 400 through F 900



 $^{\star}..)$ see the list of subscripts in preliminary notes to our installation manual

Special installation conditions *19)

							,
Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	E 600	F 600
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)				≥ C 20/30	≥ C 20/30	object-specific
Exposure class - foundation concrete *16)					(X0)	(XO)	will be advised upon request
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]				≥ 20	≥ 20	
	Y [cm]				UK - bord	er stones	
	Y [cm]				≥ 20	≥ 20	

Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-931-3.2, Version 12.09







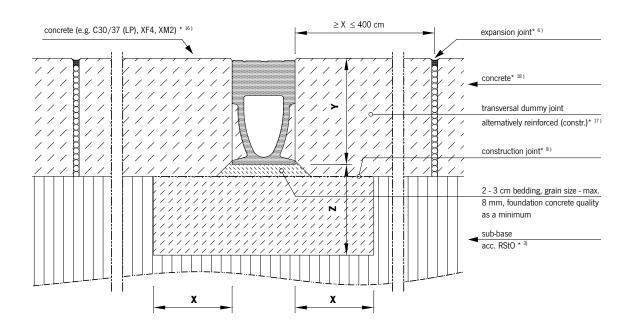




ACO Drain® Monoblock RD 100V / 150V / 200V / 300



Installation in concrete, class - D 400 through F 900



 $^{\star}..)$ see the list of subscripts in preliminary notes to our installation manual

Special installation conditions *19)

Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	E 600	F 600
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)				≥ C 20/30	≥ C 20/30	object-specific
Exposure class - foundation concrete *16)					(XO)	(X0)	will be advised upon request
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]				≥ 20	≥ 20	
	Y [cm]				Construction h	eight of trough nent	
	Y [cm]				≥ 20	≥ 20	

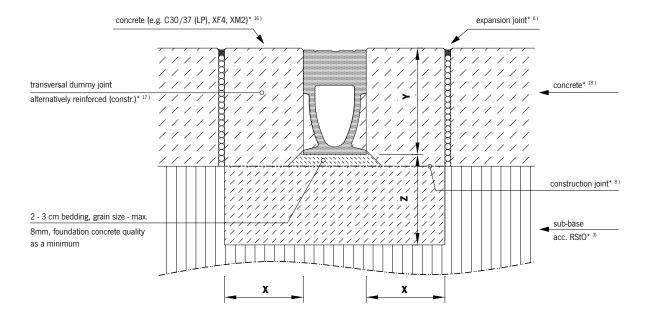
Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-932-3.1, Version 12.09

ACO Drain® Monoblock RD 100V / 150V / 200V / 300



Installation in concrete, class - D 400 through F 900



 $^{\star}..)$ see the list of subscripts in preliminary notes to our installation manual

Special installation conditions *19)

Load class	(acc. DIN EN 1433)	A 15	B 125	C 250	D 400	E 600	F 600
Compressive strength class - foundation concrete	(acc. DIN EN 206-1)				≥ C 20/30	≥ C 20/30	object-specific
Exposure class - foundation concrete *16)					(X0)	(XO)	will be advised upon request
Foundation dimensions - Type: M (acc. DIN EN 1433)	X [cm]				≥ 20	≥ 20	
	Y [cm]				Construction height of trough element		
	Y [cm]				≥ 20	≥ 20	

Valid only in connection with general notes to our installation manual! Download from www.aco-tiefbau.de

Drawing G1-E01-932-3.2, Version 12.09

- Line drainage
- Home and garden area
 drainage
- Lightshafts and windows
- Bathroom drainage
- Stainless steel
- Oil separators
- Grease separators
- Cast iron hatches
- Cast iron inlets

















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